

# Using FEA to design 3D printed insoles for treating foot musculoskeletal disorders

Tristan Tarrade, Maxime Llari, Nicolas Saint Lô, Michel Behr

*SCIENTIFEET*, Paris, France

Laboratoire de Biomécanique Appliquée, IFSTTAR Aix Marseille Univ.

Contact: [michel.behr@ifsttar.fr](mailto:michel.behr@ifsttar.fr)



ScientiFeet



Aix\*Marseille  
université



IFSTTAR

# Context

## **Foot and ankle musculoskeletal disorders (MSDs) among workers:**

- (USA) 10 % of MSD work stoppage in 2015 [1]
- (FR) affects until 35% of workers in industry [2]
- Prolonged standing position = important factor in the onset of MSDs among workers [3], [4]
- Safety shoes aren't designed to protect against MSD in a work environment [5].



# Context

## Proposed solution: A fully integrated process for podiatrists, in 4 steps

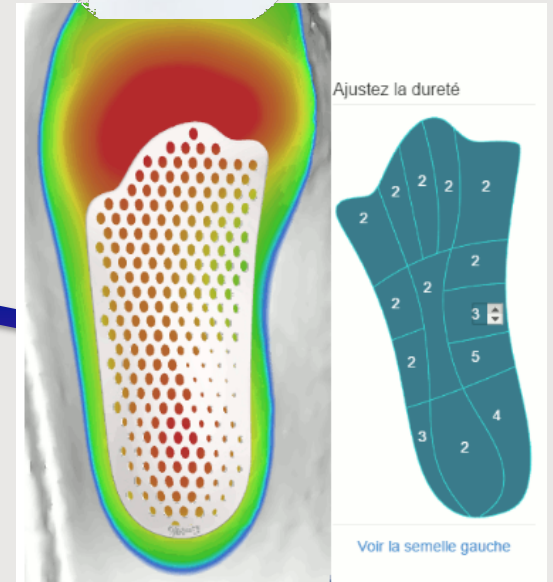
1

*Clinical exam  
+ Footscan*



2

*3D orthosis  
design*



3

*3D printing*



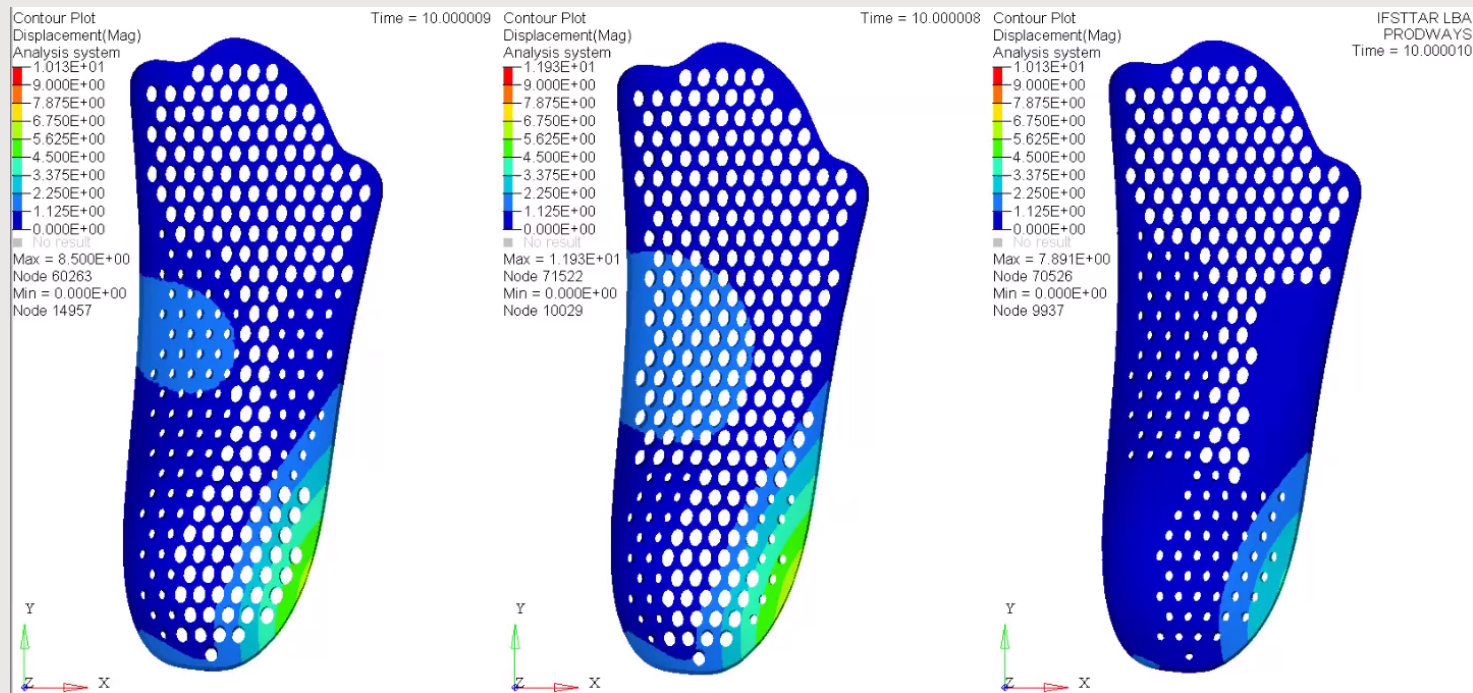
4

*Distrubution*



# Context

Any relation between design parameters and biomechanical function?



→ **Significant Structural effects : predicting patient/orthosis interaction is a complex problem**





# Simulations

## Step 1: the Foot-Leg FE model

### Leg Model (LLMS) Validation

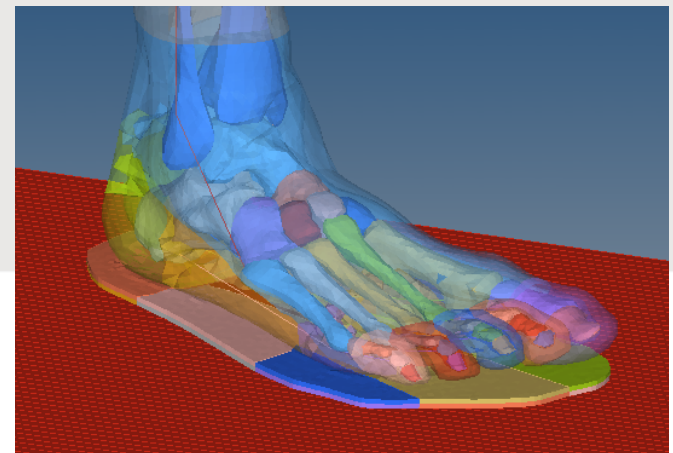
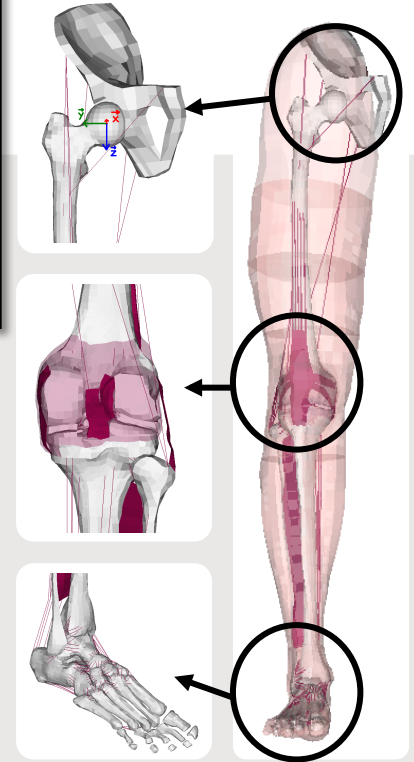
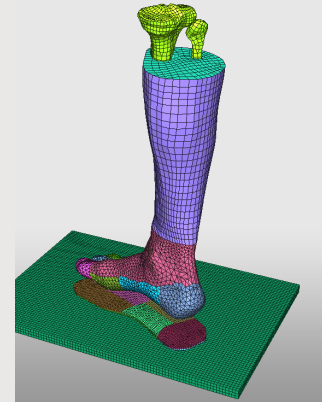
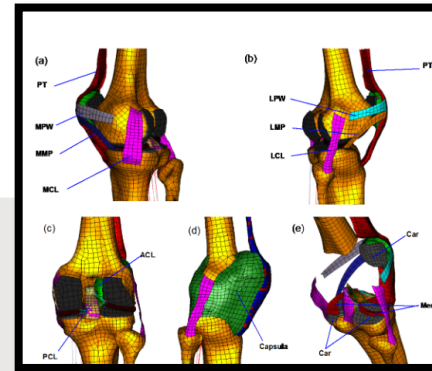
- Based on cadaver and volunteers tests
- Materials (ligaments, tendon, bones)
- Isolated segments(ankle, knee...)
- Foot-Leg complex (multi directional impacts)

### Varying Parameters

**Joints** : centers coordinates, reference systems

**Joint Stiffness** : General springs with varying  $T_s$  and  $R_s$

**Tibia orientation** : Gait and Foot Arch height is affected by Tibia initial orientation



# Simulations

## Step 2: scaling to the patient's characteristics

### 1. Anthropometry criteria (*PODOSCAN*)

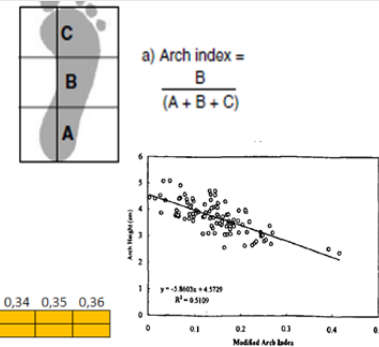
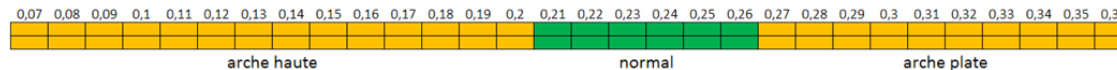
### 2. Morphology criteria

From the footprint: **Arch Index** (Cavanagh and Rodgers, 1987)

→ Considered as the most reliable (Murley et al, 2009)

→ static loading correlated with arch height –Chu et al, 1995, McCrory, 1997, Menz, 2005)

→ Easy to record



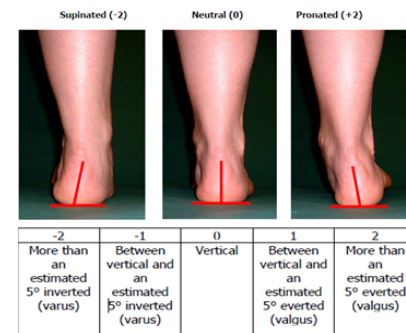
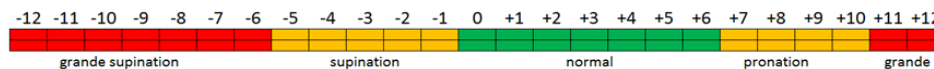
From visual analysis of patient: **Foot Posture Index**

→ Scaling the degree of pronation/supination

→ Total score from 6 variables (from -12 to +12)

→ Well correlated to arch height (Menz, 2005)

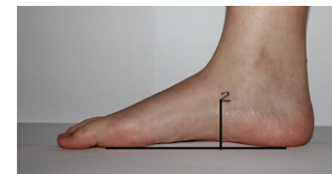
→ Mean value: +5



Navicular height: normalised Nav. Height Truncated (NNHt)

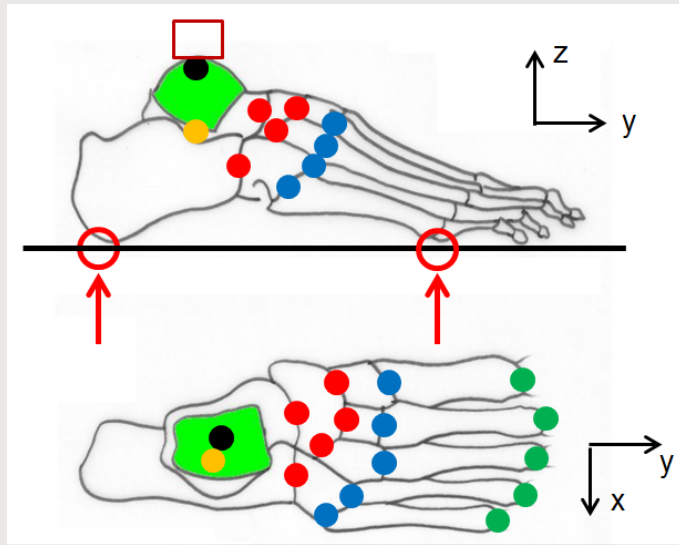
ICCs=0.67

Reliable and well correlated (Menz, 2005, Cowan, 1993)



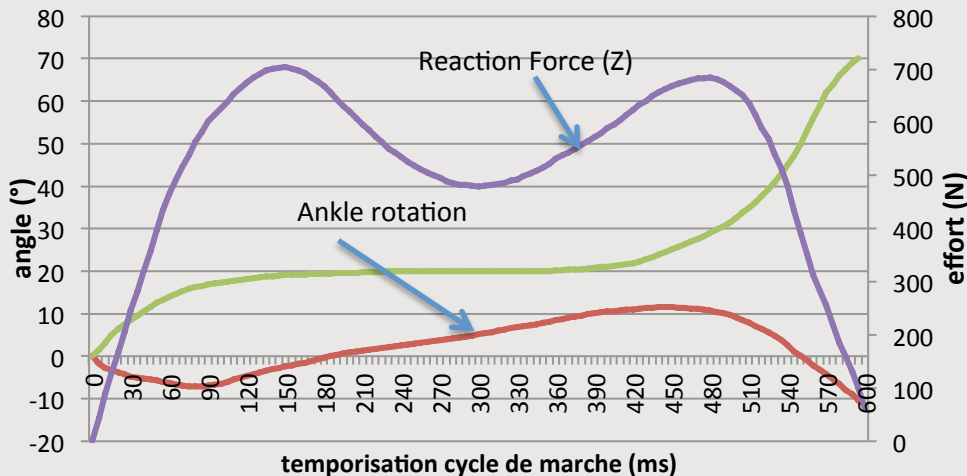
# Simulations

## Step 3: Gait boundary conditions



- Tarsal joints
- Metatarsal joints
- Phalanx joints
- Talo crural joint
- Sub talar joint
- BCs RB\_tibia : constraint TZ
- Ground rotation center
- ↑ Load applied on ground

Joint= Spring SPR\_8\_GEN : TXYZ : RXYZ



→ displacements imposed from the « ground »

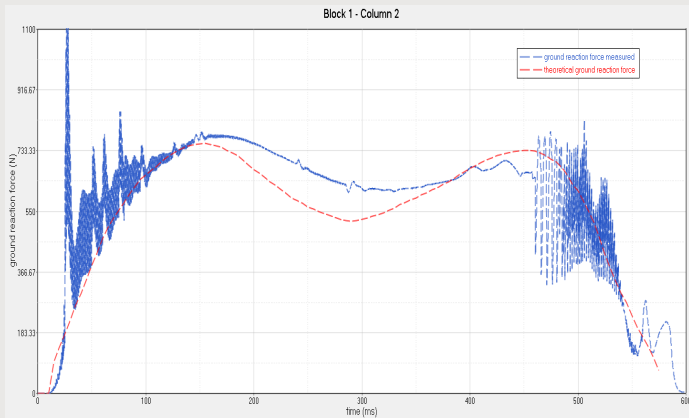
→ free kinematics of the foot/ankle



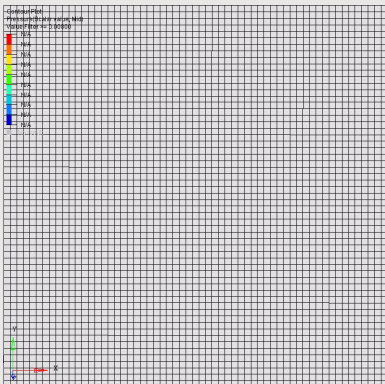
# Simulations

## Step 3: Gait boundary conditions

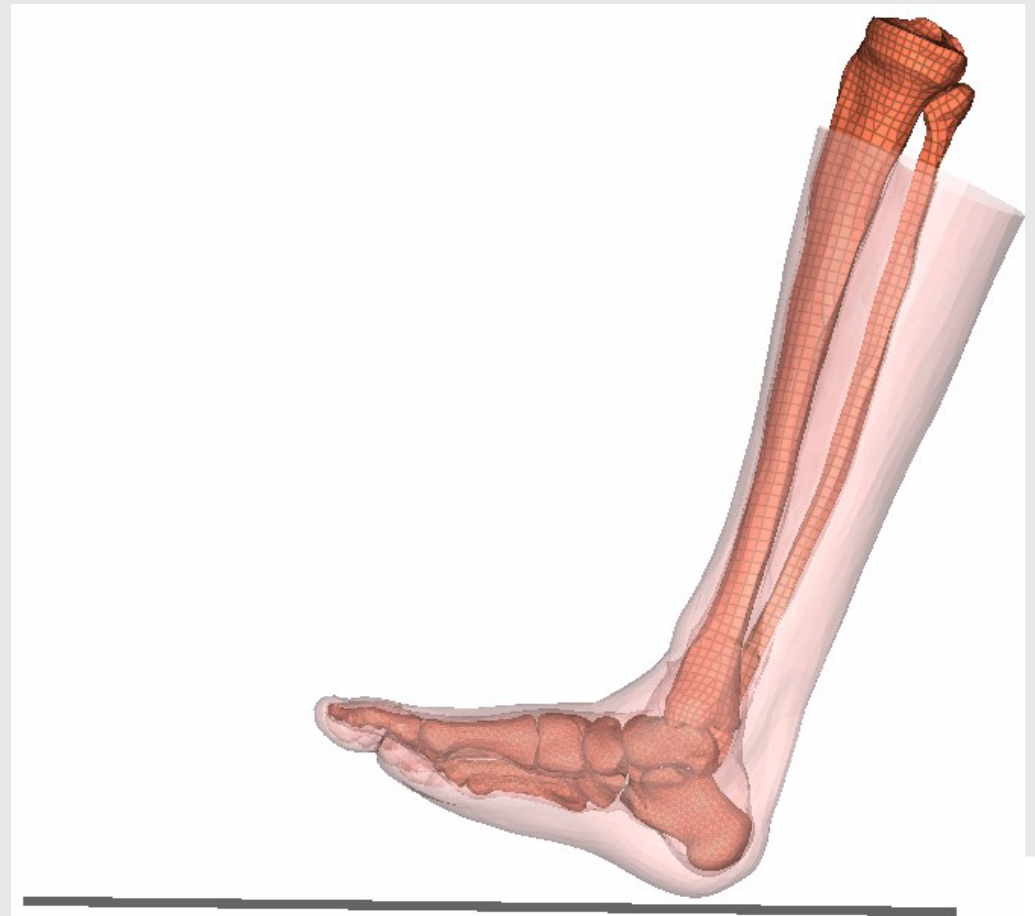
### *Normal gait - results*



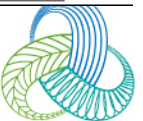
*Ground reaction force*



*Plantar pressure distribution*



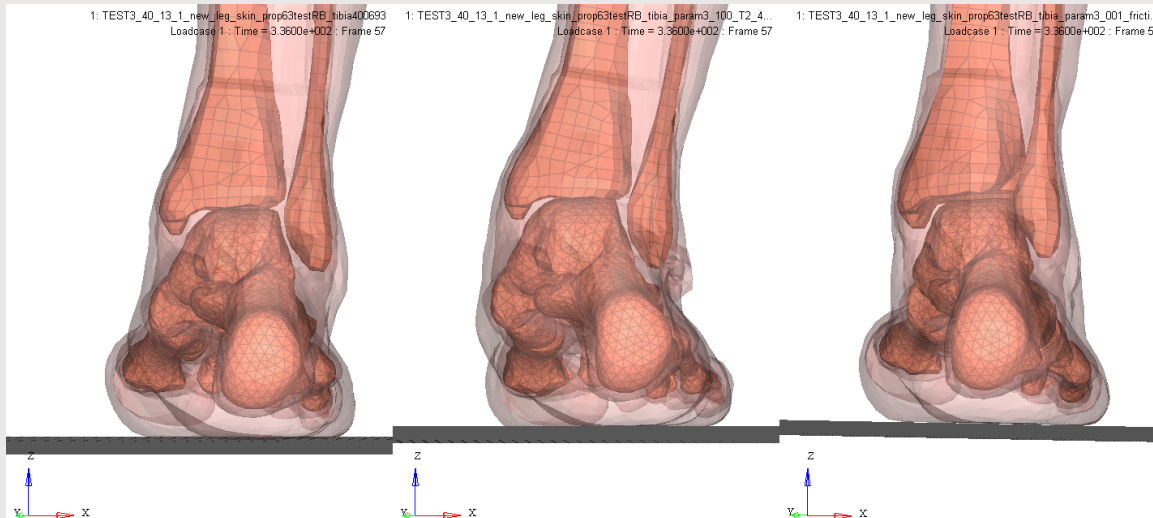
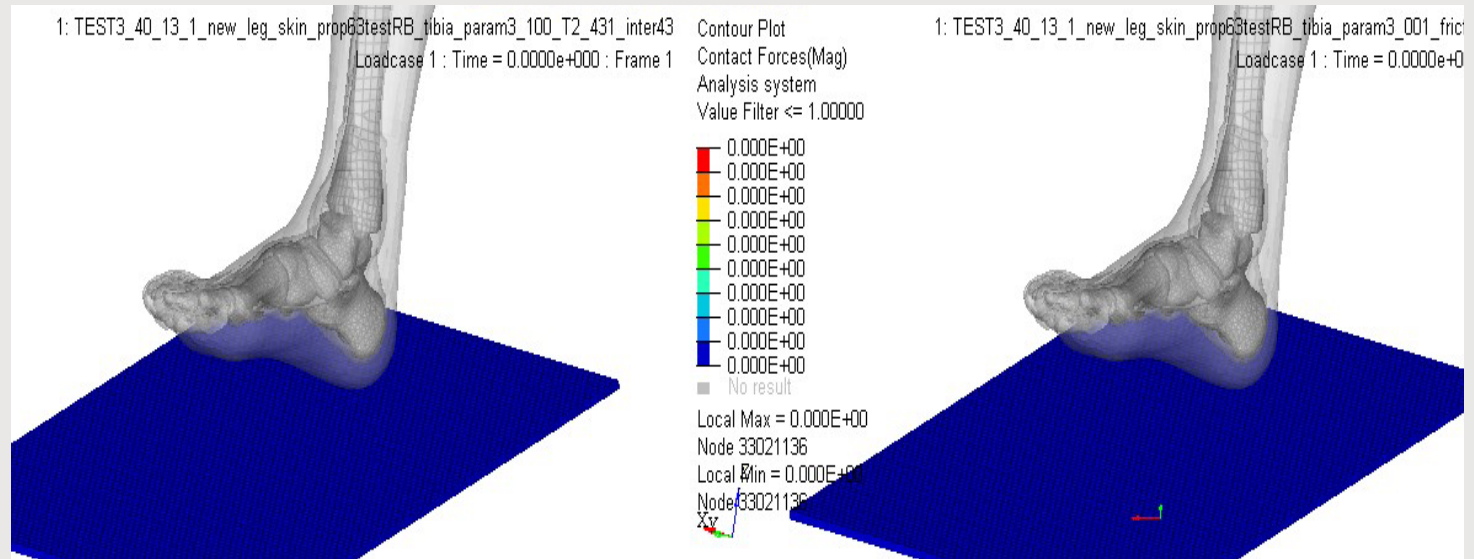
*General kinematics*



# Simulations

## Step 4: Varying walking gait characteristics

The sub-talar joint mobility is modified to simulate pronation/supination in gait :

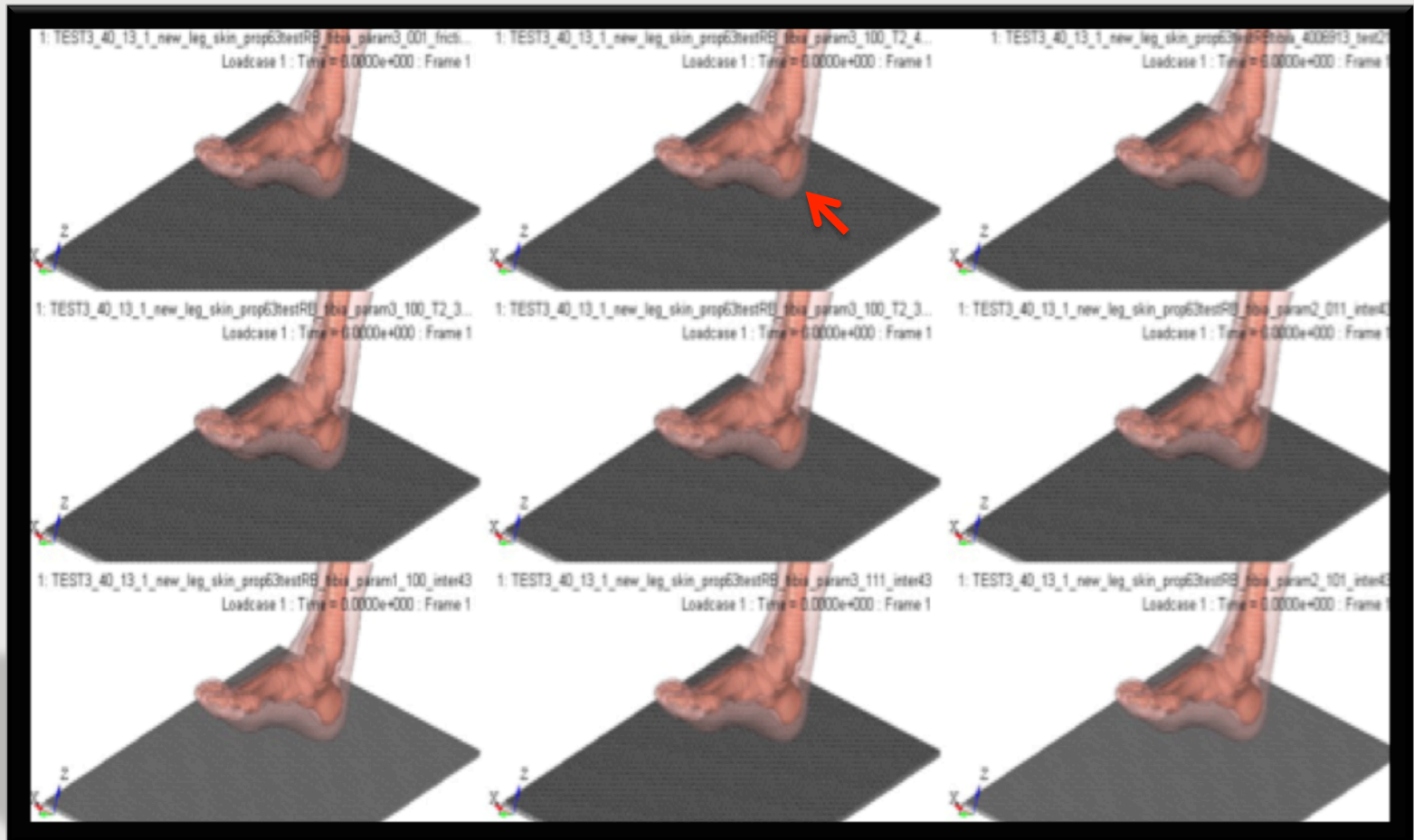




# Simulations

## Step 4: Varying patient's gait characteristics

Best matching case selection:



# Simulations

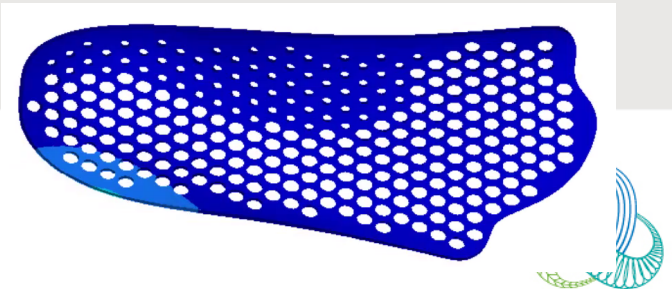
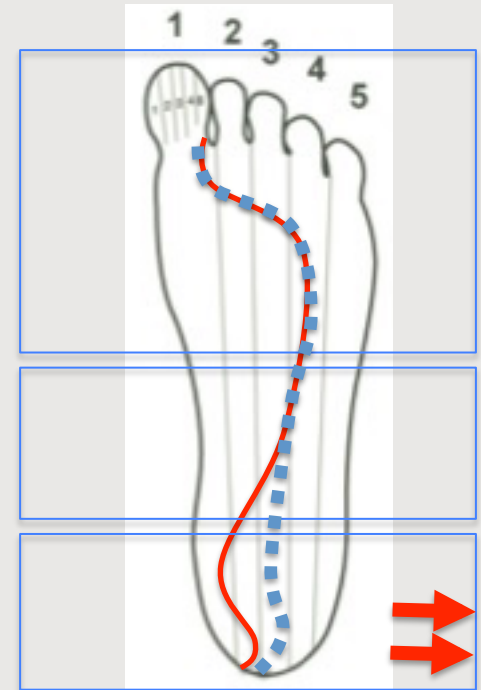
## Step 5: Orthosis design

### Efficiency criteria : the COP trajectory

*Expert mode* : the podiatrist defines the orthosis structure (and possibly, is given feedback)

*Guided mode*: the podiatrist defines the function expected on the COP trajectory, and a specific design is proposed  
DOE Exploration :

Thickness (1.5→2.5mm)  
holes sizes (4 different sizes)





# Experimental Evaluation

## 34 standing workers suffering foot pain

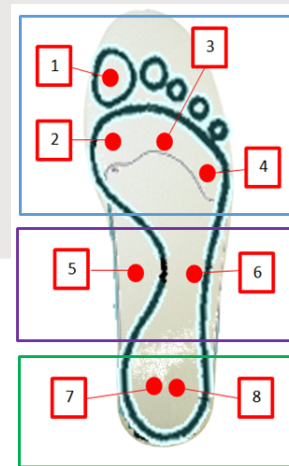
custom-made foot orthoses made by a trained podiatrist for all volunteers

Measurements at Day 1 and Day 21 (3 weeks of daily wearing)

- **Eyes closed**
- **60 seconds**
- **Force plate (Kistler) and Pressure sensors (anatoscope)**
- **2mn walk test**

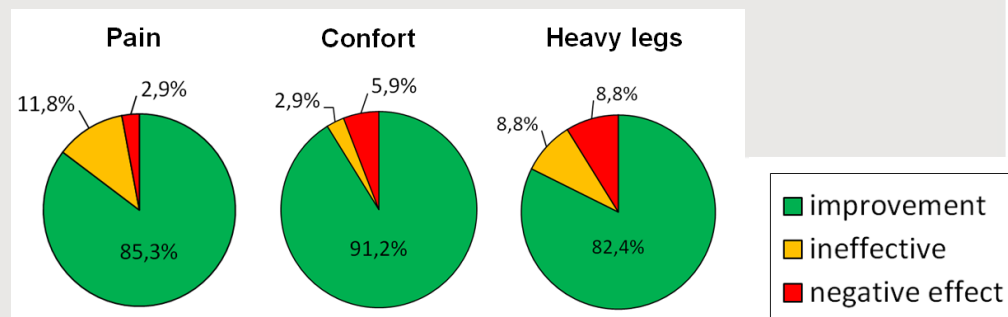
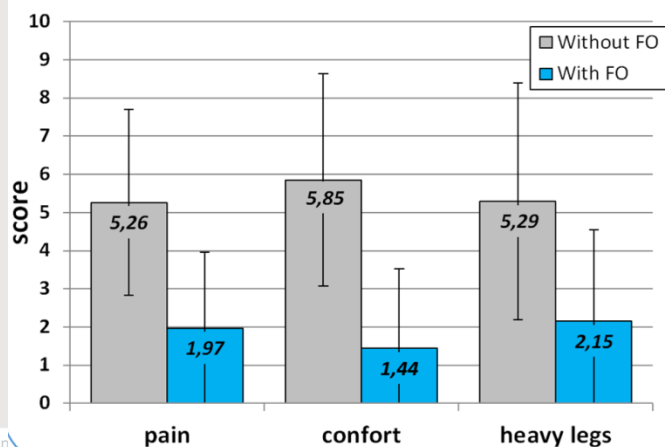
### ***Effect assesment***

1. Static balance : Criteria based on COP displacement
2. Plantar pressures
3. Questionnaire (sclaes for conmmfort, pain)



# Experimental evaluation

- Significant improvement of balance in the medial-lateral and antero-posterior direction.  
Amplitude of anteroposterior displacement (mm): -23,7%      Amplitude of medial-lateral displacement (mm): -34,0%
- Significant decrease in mean peak pressure in the rearfoot and in the whole foot areas ( $p < 0.05$ ).
- Significant increase in mean peak pressure in the midfoot area ( $p < 0.05$ ).  
Mean anteroposterior velocity (mm/s): -10,7%      Mean medial-lateral velocity (mm/s): -23,5%
- Feelings of pain, discomfort and heavy legs were found to be significantly reduced after wearing custom-made orthoses ( $p < 0.05$ ).



# Conclusions

- Encouraging results in podiatric therapy planning,
- Objective Validation still requested in (double) blinded analysis
- Two next challenges:  
Real time design / level of decision making
- 3D scanners is a great opportunity for patient specific models

